



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		848170A 7	PARTIAL ENGINE ASSY	1	(SEE NOTE # 1)	
1	842	808638	BLOCK ASSEMBLY-Cylinder	1	(SEE NOTE # 2)	11
2	22	48340	PLUG-Pipe	4	(.250)	
2	22	48358	PLUG-Pipe	2	(.375)	
3	22	36382	PLUG-Drain (.250-18)-Hex Head-I	2		
4	22	69300	PLUG-Expansion (1.750 Diameter)	8		
5	17	52190	PIN-Dowel	4		
6	19	94140	PLUG-Expansion	1		
7	23	85684	BEARING UNIT (SET)	1		
8		848158A 1	TAPPET SET (Set of Two)	8		11
9	2409	848906	CAMSHAFT	1	(SEE NOTE # 3)	11
10		811580	CHAIN-Timing	1		11
11	43	850452	SPROCKET-Camshaft	1		11
12	43	811579	SPROCKET-Crankshaft	1		11
13	10	34505	SCREW (.312-18 x .750)	3		11
14	17	35312	PIN-Dowel (.250 Diameter)	1		11
15	12	848136	WASHER	3		11
16		811663	PLATE-Gear Thrust	1		11
17	10	17343	SCREW	2		11
NS	92	809825	SEALER-Red-RTV (Where Applica	AR		8
NS	92	34227 1	PERFECT SEAL (Where Applicable	AR		8
NS	27	818572A97	GASKET SET-Engine Overhaul	1		9
NS	27	818572A98	GASKET SET-Engine Overhaul	1		